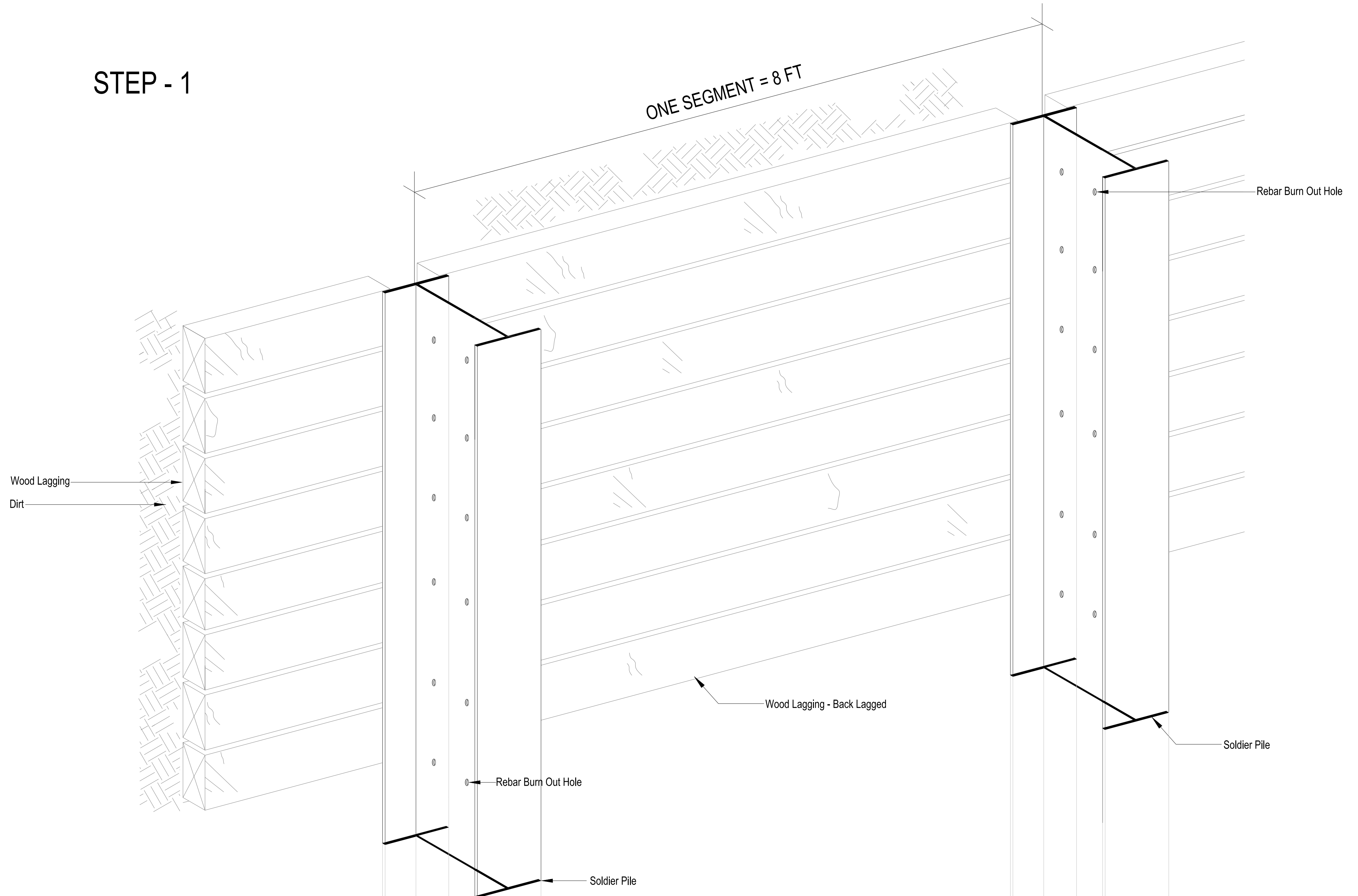


STEP - 1



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Drawing #:
 SH-HWS-109.1

DATE:
 03-02-15

Revisions:	

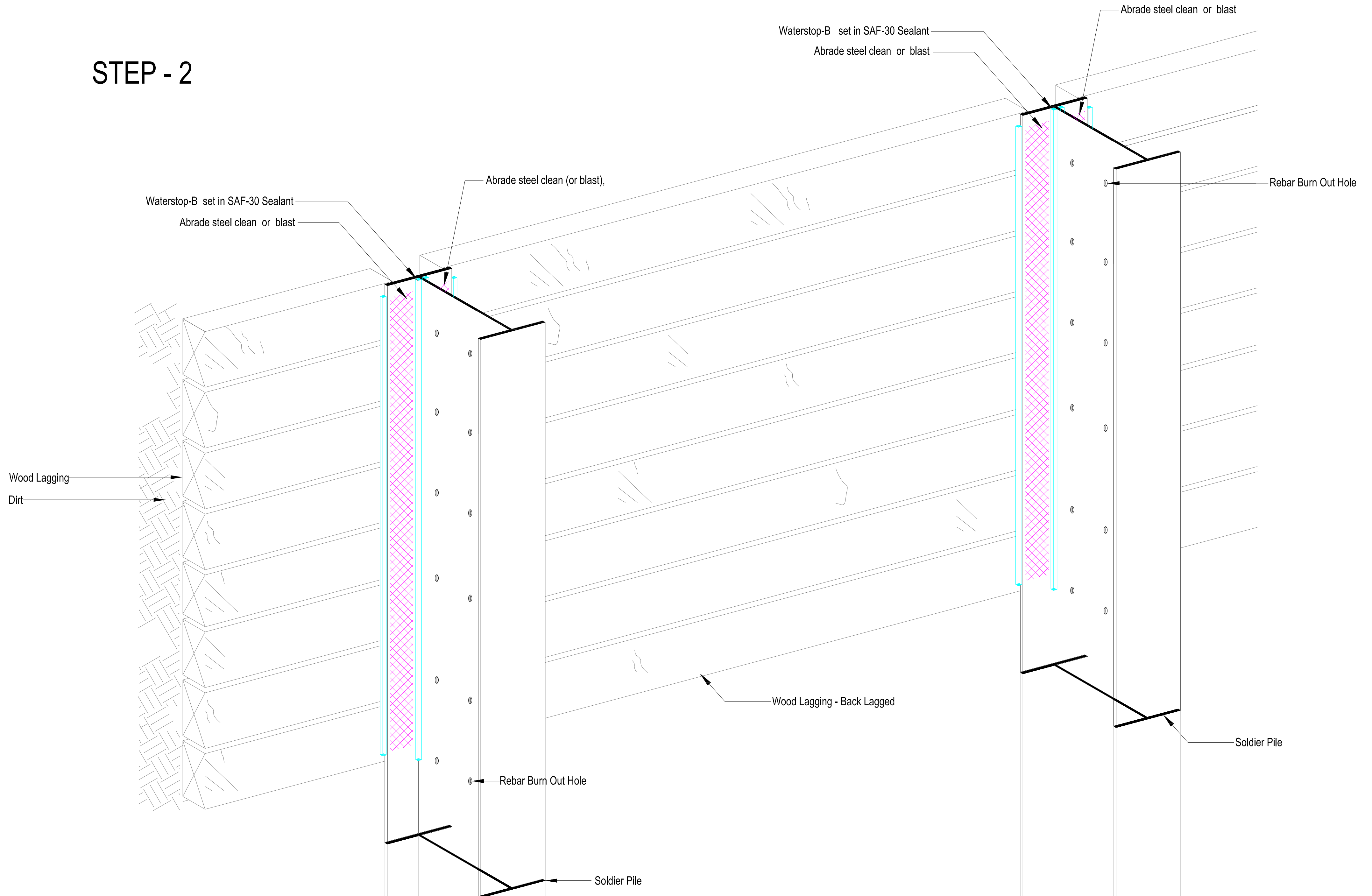
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STEP - 2



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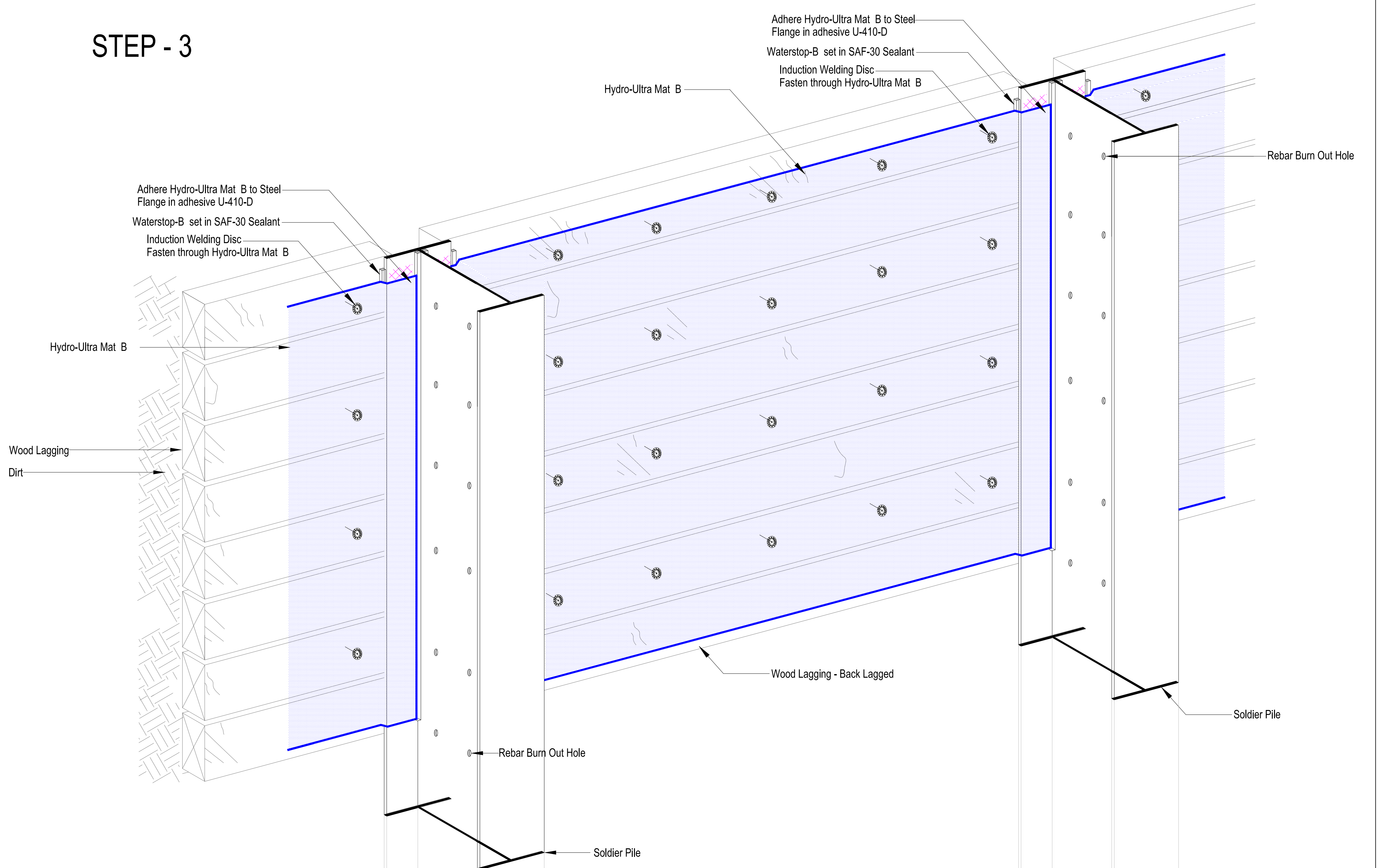
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STEP - 3



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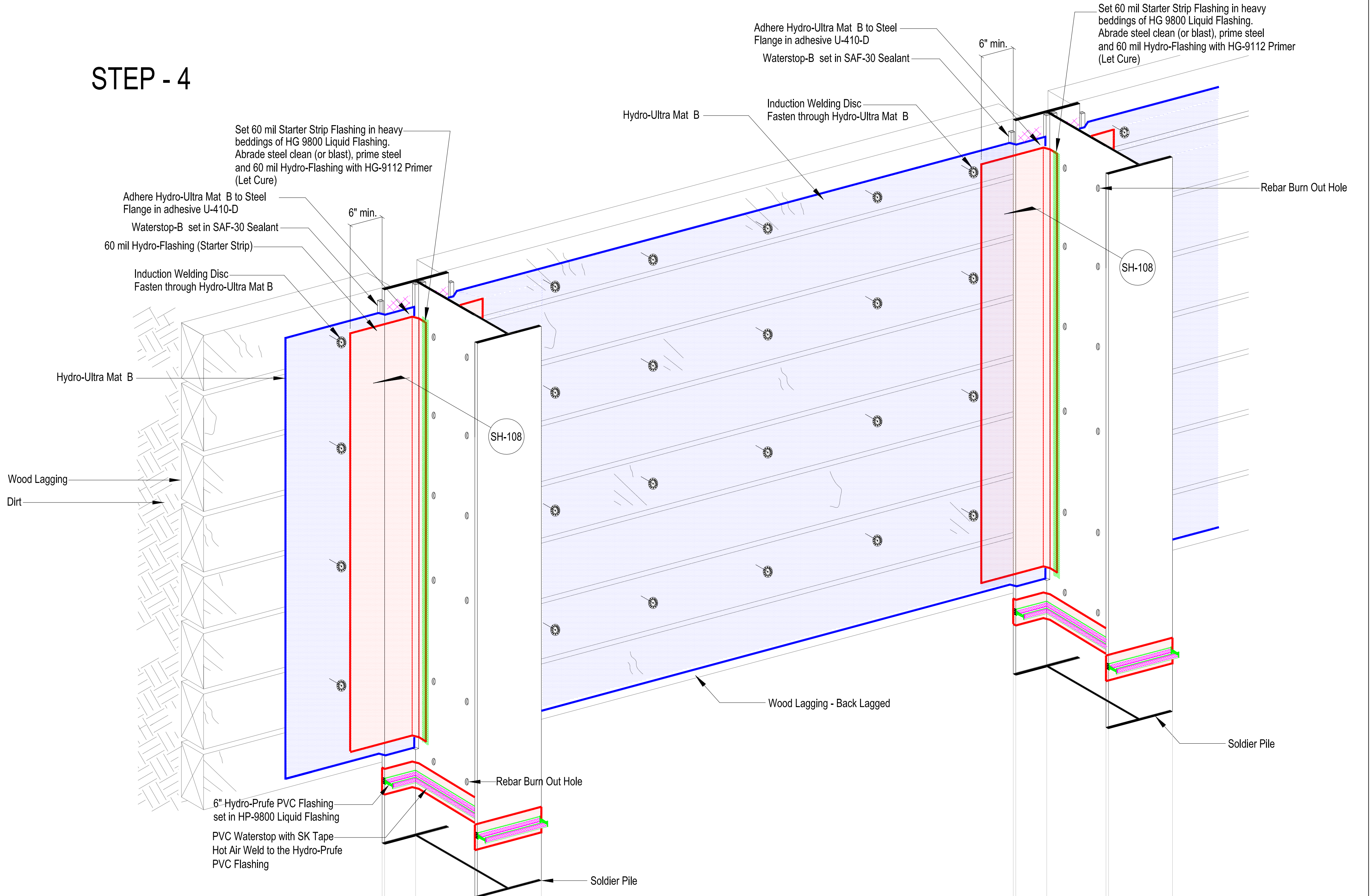
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STEP - 4



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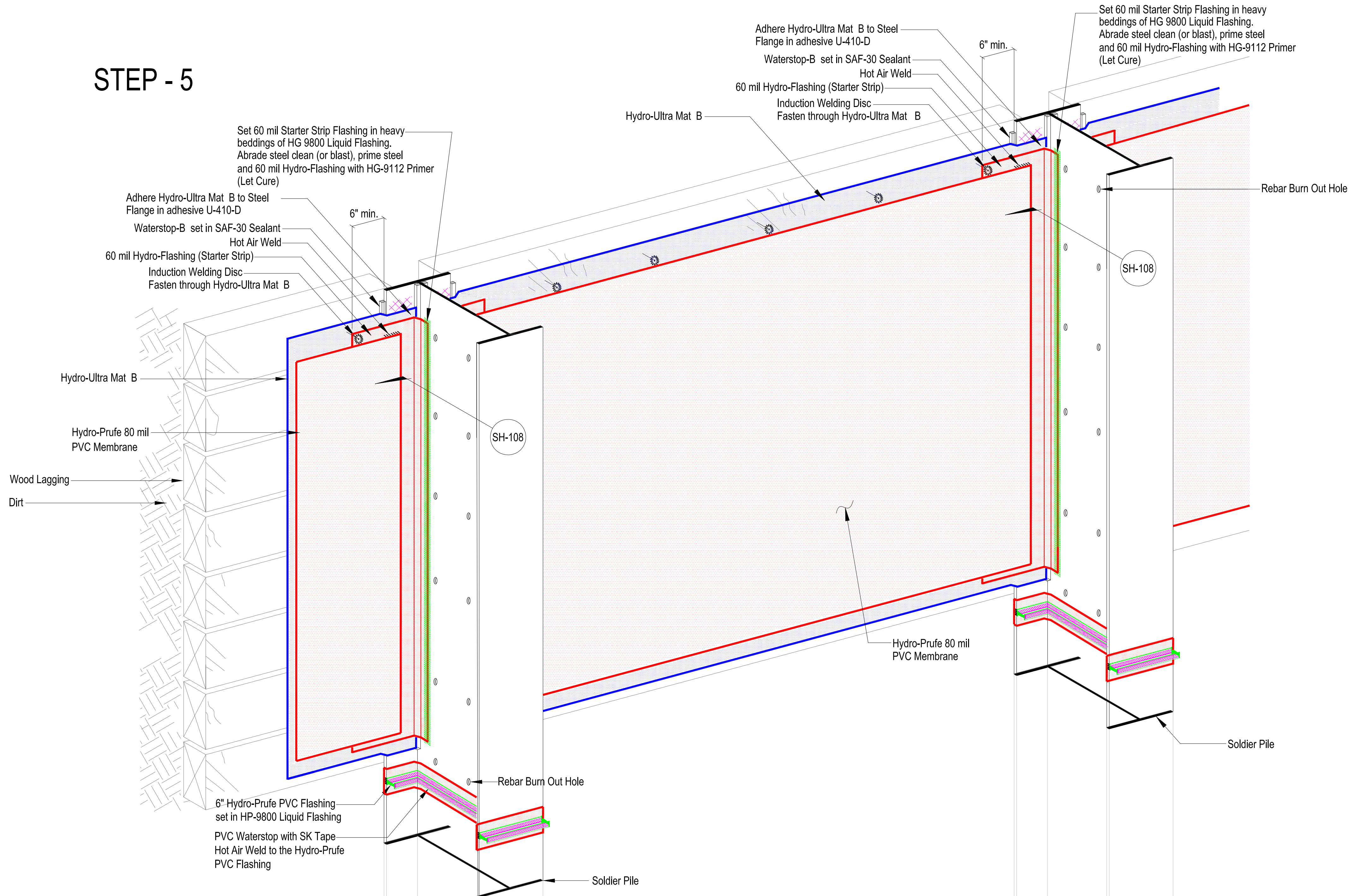
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STEP - 5



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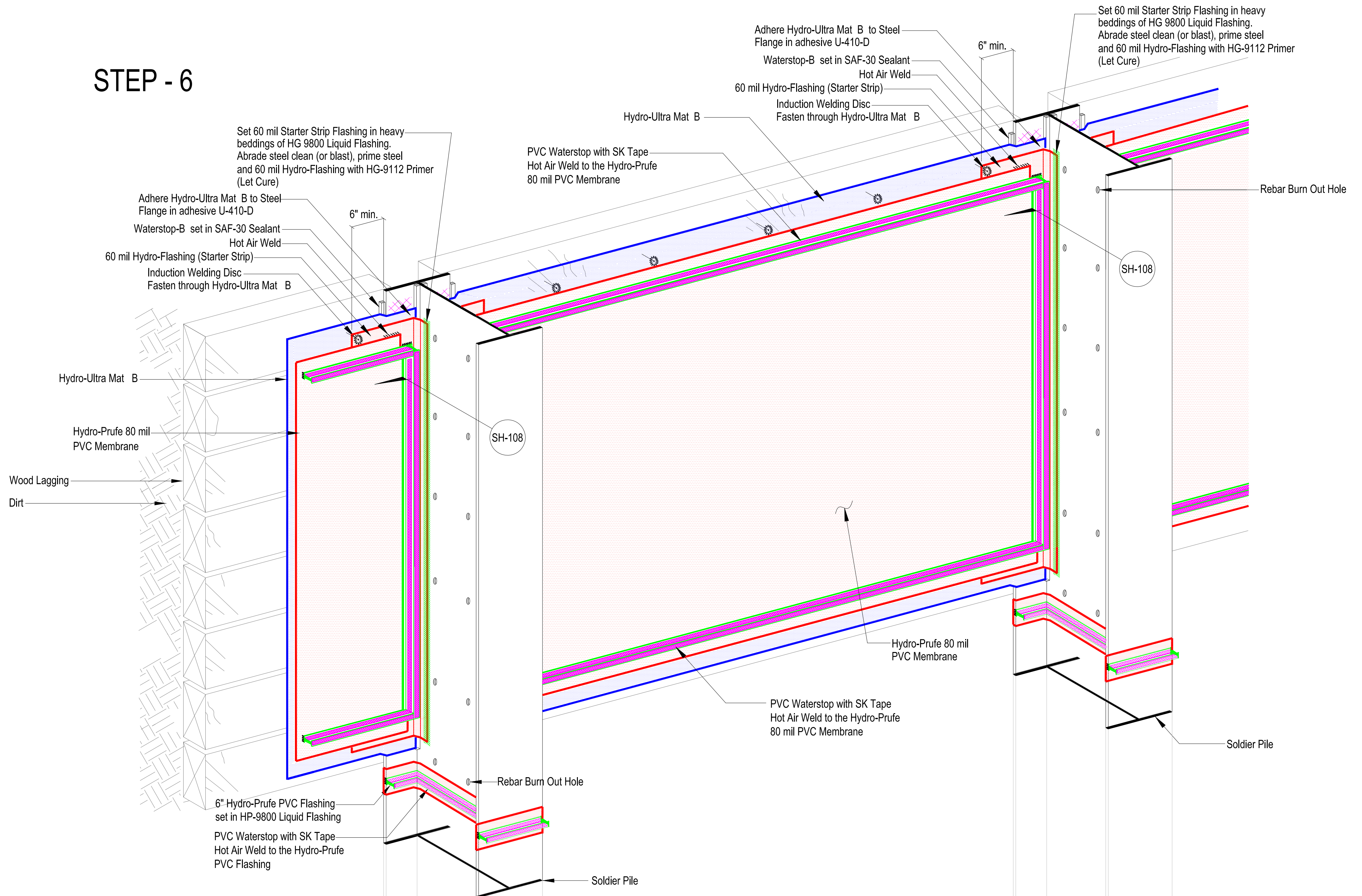
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STEP - 6



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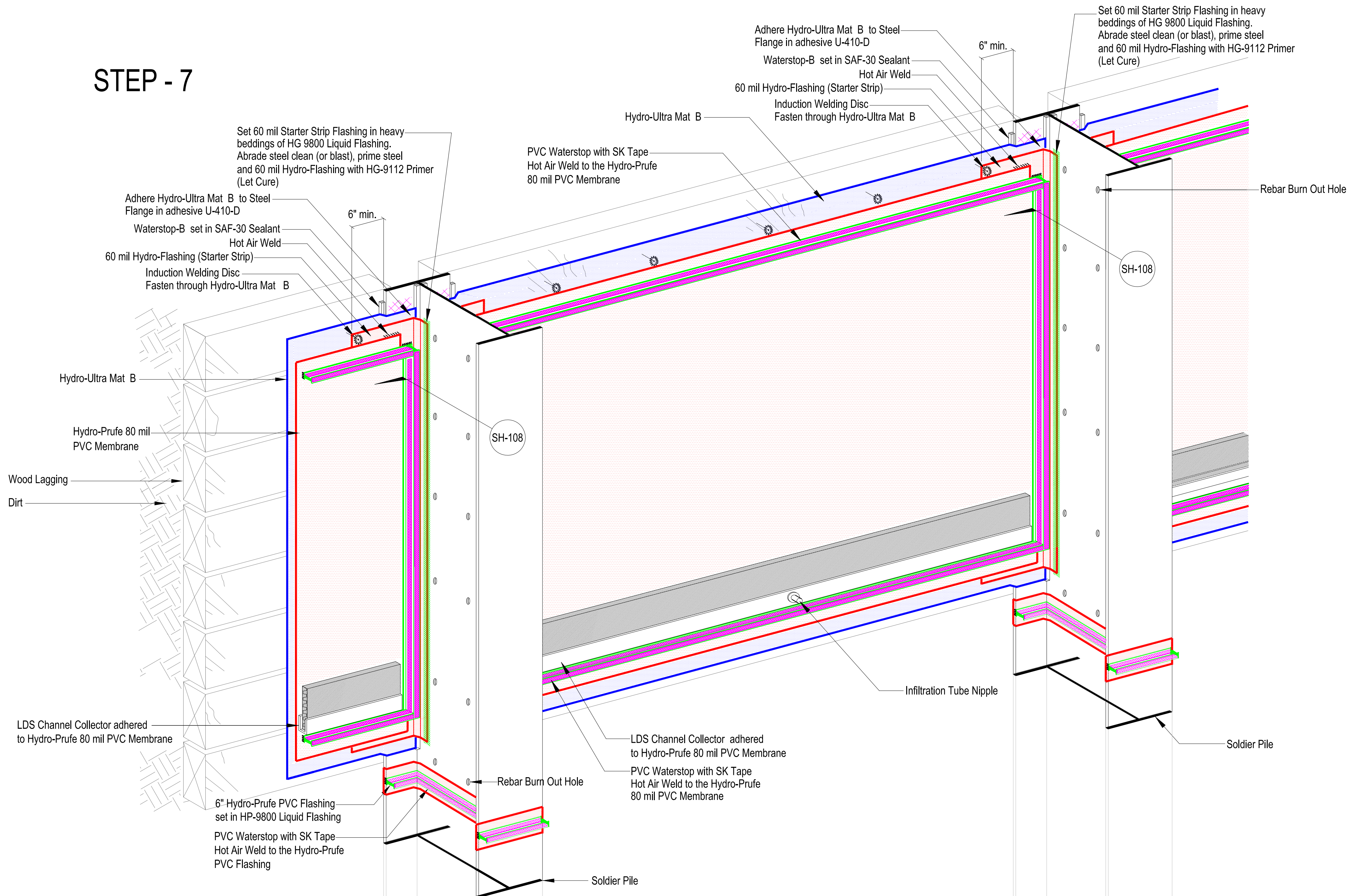
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STEP - 7



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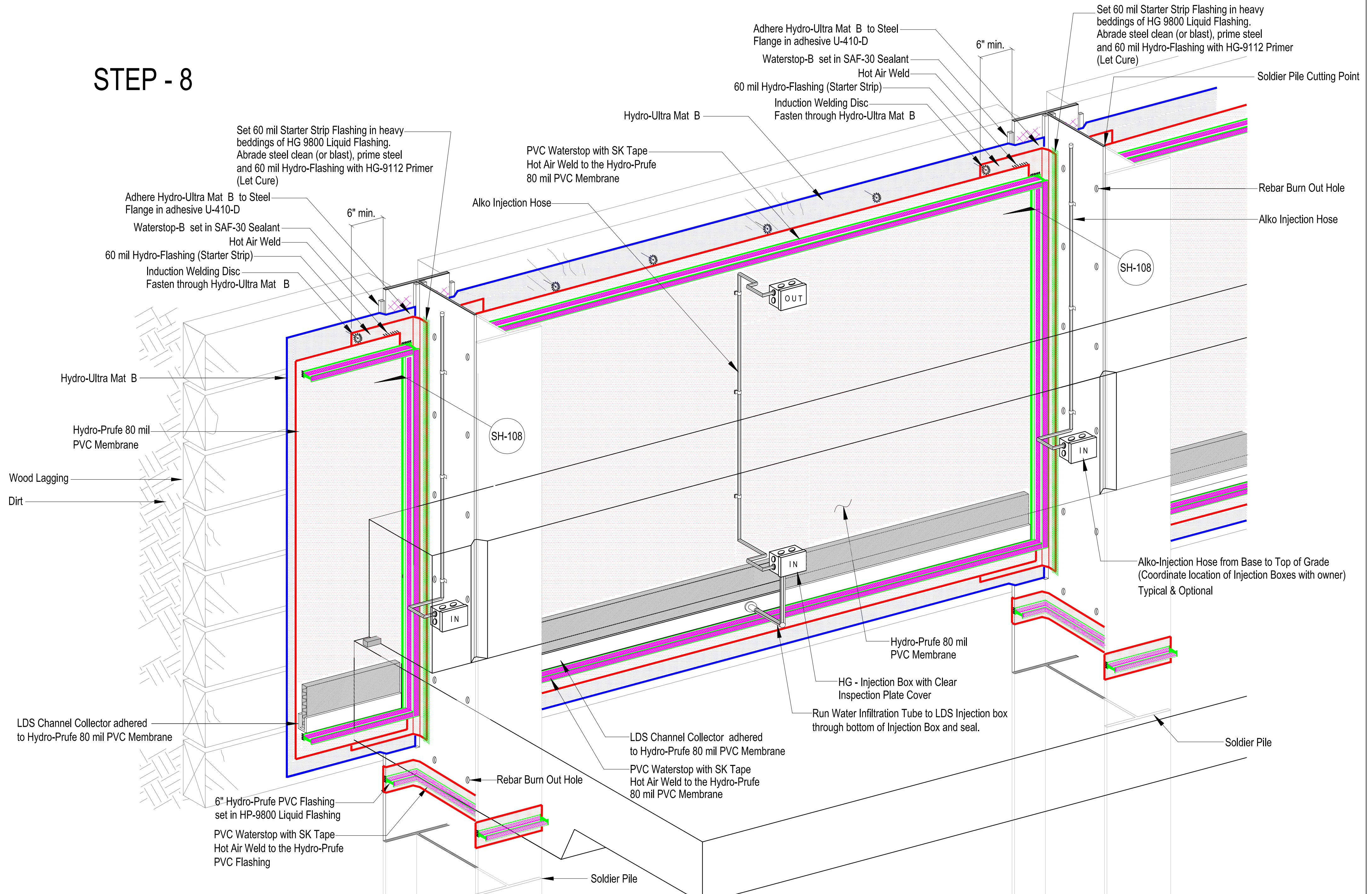
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STEP - 8



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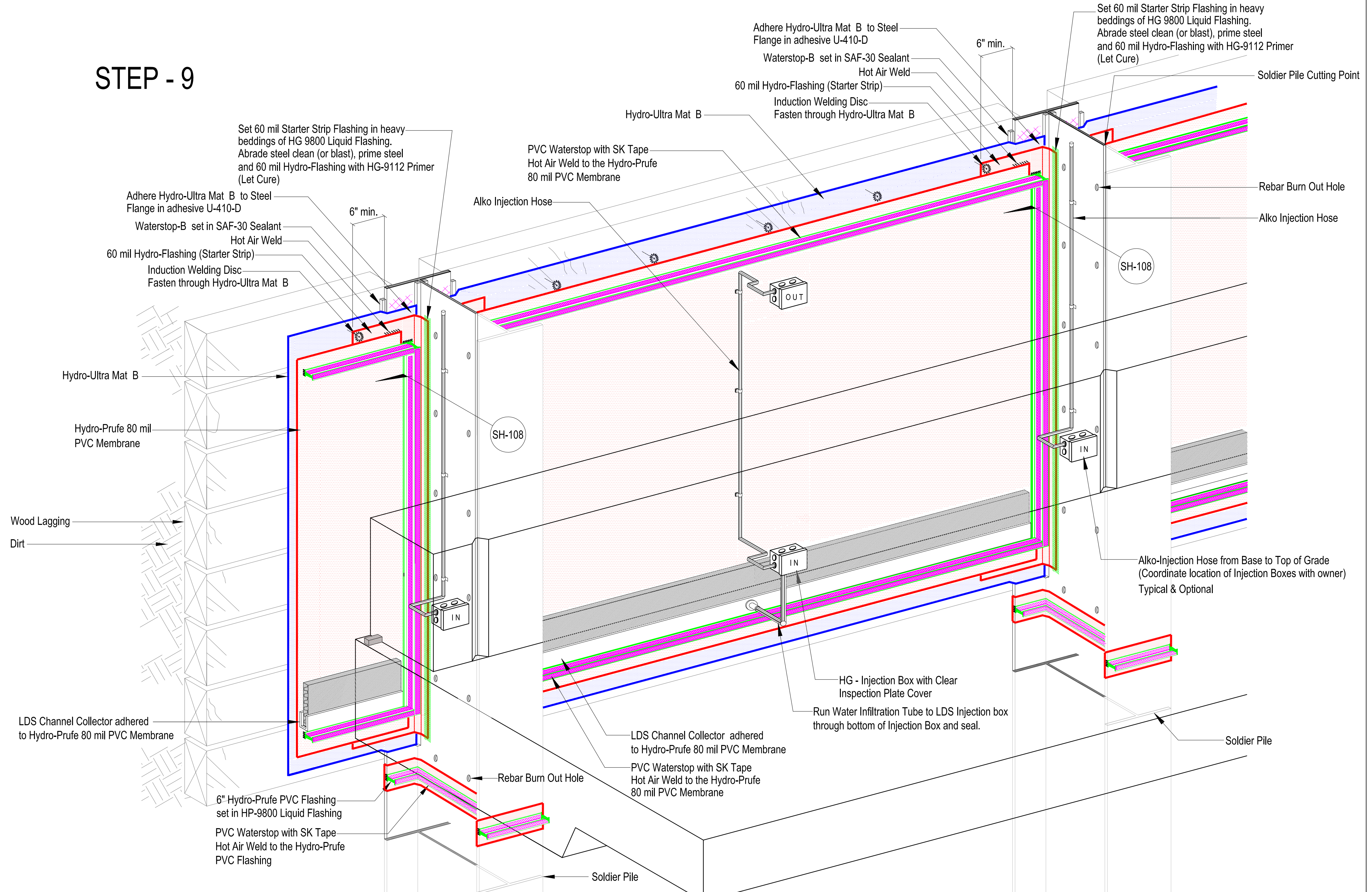
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STEP - 9



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